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MATERIALTEST

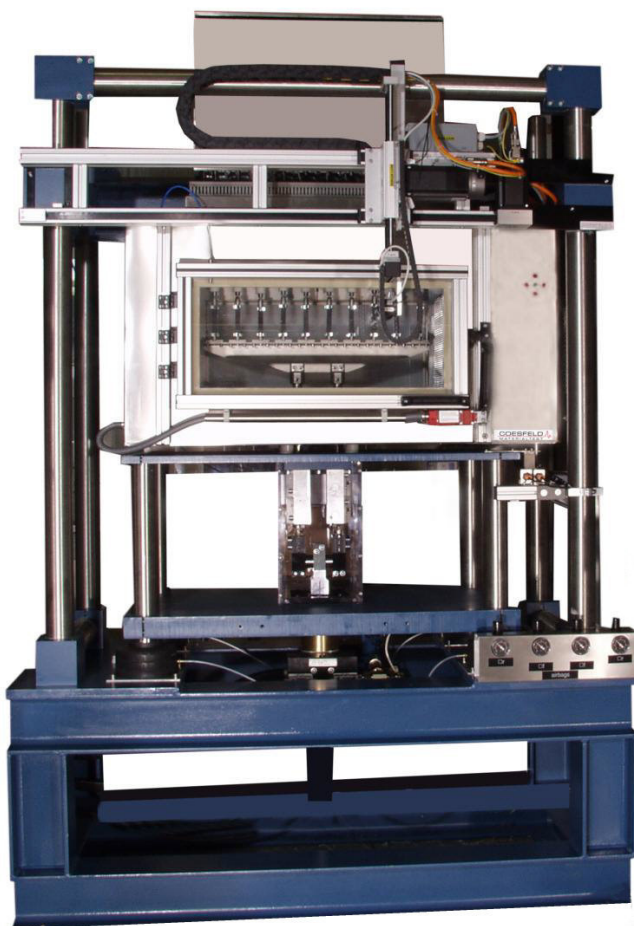


The more intelligent solution ...

COESFELD
MATERIALTEST



Tear Analyser System BAYER



The more intelligent solution ...

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Product Information

Introduction

An important criterion in the assessment of dynamically loaded rubber like materials is their resistance to crack growth, fatigue and ageing. These properties are influenced not only by the choice of polymer, filler and cross linking system but also to a high degree by type and amounts of the chemicals that are added to inhibit fatigue and ageing. Commercial methods for ascertaining the fatigue resistance of elastomers have so far been restricted to measurement of a test specimen's time to failure (Monsanto Fatigue-to-Failure tester, Martens apparatus, different kinds of flexometers) or to those in which the testing procedure is interrupted and the degree of damage appraised visually and entirely qualitatively as a function of the integral load (De-Mattia test). [1] The Tear Analyser system is an instrument, which allows a quantitative analysis of crack growth processes.

History and Development

The Tear Analyser system has a history of more than 20 years. The first generation has been developed by Bayer. The models have been continuously improved and adapted to modern machine standards.

Middle 1990th Model



Topical 2010th Model



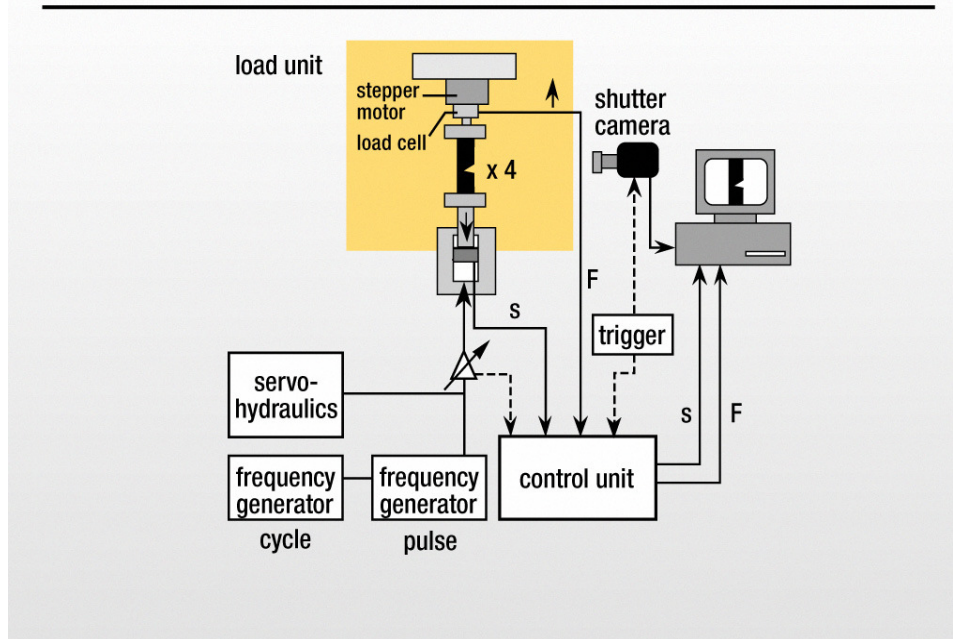


System functionality

Apparatus

The Tear Analyser measures the crack propagation rate quantitatively and correlates it with the mechanical parameters during straining. A pulser dynamically powers a piston with sample clamp attachments. The pulser itself is driven by a frequency sweep generator through sine-shaped or any other waveform (e.g. half sine load cycles followed by an arbitrary relaxation time). The samples are subjected to the load in a temperature-controlled chamber. The waveform of the frequency generator determines the time dependence of the strain for each cycle, whereas the time dependent stress is measured by fast load gauges.

TEAR ANALYSER



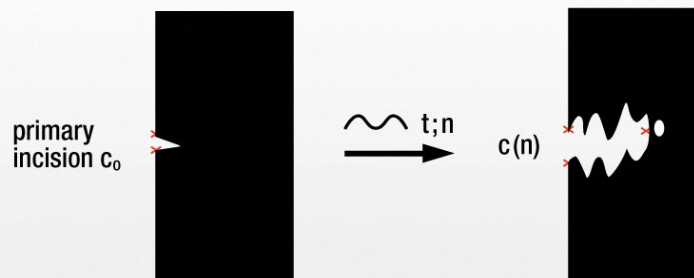
The system contains up to 10 measuring stations with a separate load cell. Each load cell and its corresponding sample clamp attachment are connected to a computer-controlled motor to maintain a constant minimum pre-stress, i.e. to ensure constant strain during the whole time of the experiment. This continuous control of constant strain is extremely important for investigations of rubber samples with high tension set. [1]



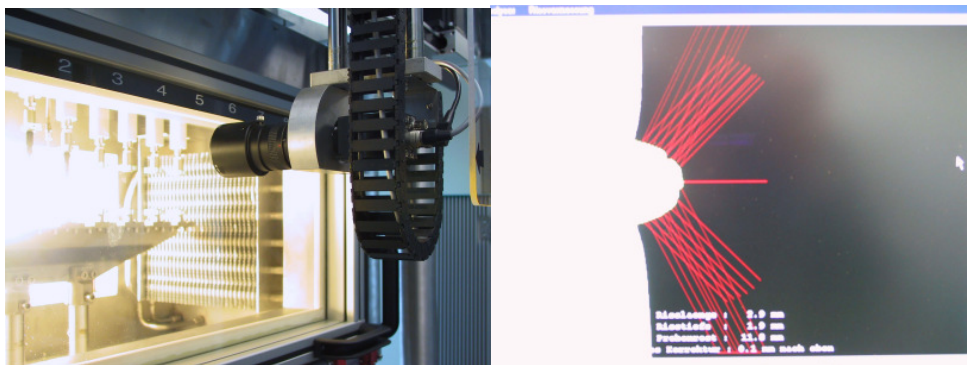
Camera System

A CCD-video camera system is mounted onto a motor driven sled to determine the crack contour length. The camera moves along the axis from sample to sample each of which is mounted in front of a light screen. The crack is centred by movement of the camera. The picture is transferred to a frame grabber and stored. After the picture has been digitized the software localizes the crack position and determines the contour length. The procedure is not dependent on how the crack propagates through the sample. [1]

Digital crack contour length measurement



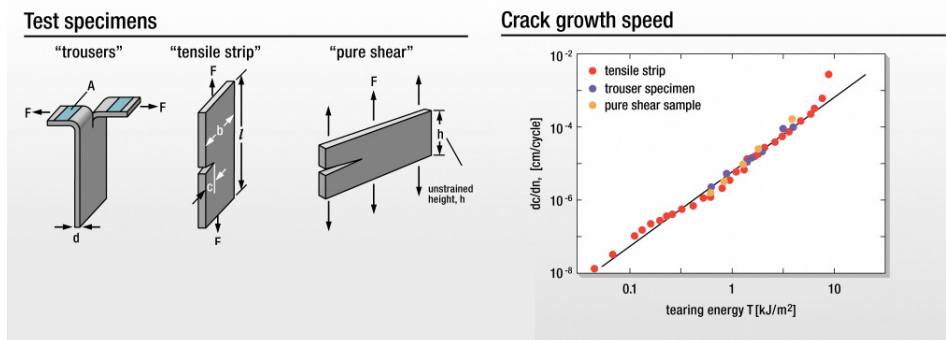
- CCD-camera takes picture
- transfer to frame grabber
- crack + hole localization
- high resolution pixel counting
- storage of crack contour length
- pictures monitored on videotape





Specimen

Technically trousers, tensile strip and pure shear specimen yield the same crack growth results. The Tear Analyser can observe crack growth for tensile strip and for pure shear specimen. The fully equipped standard system holds 10 tensile strip specimens. Alternatively the system can be equipped with 10 mini pure shear or 3 full size pure shear specimen. For pure shear specimen the system allows two crack growth observations on the left and right side of the specimen.



Data Acquisition and Analysis

The Tear Analyser measures, ...

- cycle count (n)
- crack contour length
- force and stress maximum
- video of crack development

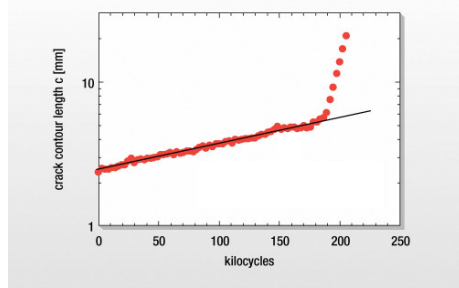
controls ...

- strain
- force and stress minimum
- oven temperature

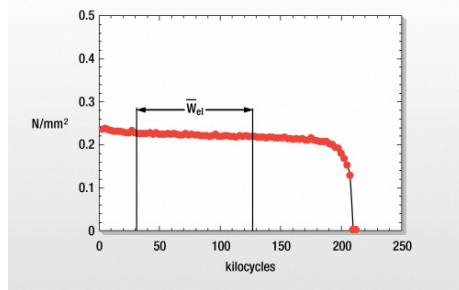
and calculates ...

- total energy density
- elastic energy density
- dissipated energy density
- crack length
- crack growth rate

Evaluation of crack growth rate



Elastic energy density





Software

The comfortable software provides a user friendly machine operation. Current measurements can be displayed, data analysis can be conducted, all data are stored and can also be exported for user defined external analysis.

User-Panel / Parameterisation

The screenshot shows the WinTear software interface with several panels:

- COESFELD MATERIALTEST Tear Analyser System Bayer**: Main control panel with status indicators (Opened/Locked), temperature controls (Set: 21.00 °C, Actual: 21.00 °C), and door status (Light/Active).
- Order parameter**: A table for specimen parameters across 10 positions.

Parameter	Pos 1	Pos 2	Pos 3	Pos 4	Pos 5	Pos 6	Pos 7	Pos 8	Pos 9	Pos 10	Unit
Order-No	100303	100303	100303	100303	100303	100303	100303	100303	100303	100303	
Material											
Customer											
Length	60	60	60	60	60	60	60	60	60	60	mm
Width	15	15	15	15	15	15	15	15	15	15	mm
Thickness	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	mm
Force chr. subvalue	0	0	0	0	0	0	0	0	0	0	N
Force chr. tolerance	0	0	0	0	0	0	0	0	0	0	N
Stress chr. subvalue	0	0	0	0	0	0	0	0	0	0	MPa
Stress chr. tolerance	0	0	0	0	0	0	0	0	0	0	MPa
Finish break force	1	1	1	1	1	1	1	1	1	1	Cycles
Finish cycle count	0	0	0	0	0	0	0	0	0	0	Cycles
Crack measurement	X	X	X	X	X	X	X	X	X	X	
- Process Parameter**: Settings for temperature (30 °C), recording rate (120 Sec), and recording start delay (30 Sec).
- Control Parameter**: Options for force and stress measurement.

Data Recording / Online Visualisation

The screenshot displays two windows:

- Diagnosis: Actual data**: A table showing various test parameters for 10 positions.

Value	Pos 1	Pos 2	Pos 3	Pos 4	Pos 5	Pos 6	Pos 7	Pos 8	Pos 9	Pos 10	Unit
Force max.	11.93	11.93	11.93	11.93	11.93	11.93	11.93	11.93	11.93	11.93	N
Force min.	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	N
Stress max.	0.530	0.530	0.530	0.530	0.530	0.530	0.530	0.530	0.530	0.530	MPa
Stress min.	0.027	0.027	0.027	0.027	0.027	0.027	0.027	0.027	0.027	0.027	MPa
W tot.	23.83	35.05	35.05	35.05	35.05	44.22	44.22	44.22	44.22	44.22	kPa
W elast.	50.85	39.26	39.26	39.26	39.26	49.53	49.53	49.53	49.53	49.53	kPa
W disc.	26.83	-4.21	-4.21	-4.21	-4.21	-5.31	-5.31	-5.31	-5.31	-5.31	kPa
SMD	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	mm
Crack length	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	mm
Crack depth	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	mm
Crack direction	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	mm
Crack fractality	0	0	0	0	0	0	0	0	0	0	%
Crack count	0	0	0	0	0	0	0	0	0	0	
Sample remainder	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	mm
Pre-load	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	N
Strain	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	%
- Measurement-Result view**: A graph showing Crack length [mm] vs. Cycle. The crack length increases from approximately 2.5 mm at 0 cycles to about 5.5 mm at 250,000 cycles. A vertical yellow line marks the current cycle position at 106,600, with a value of 3.45 mm.

Real-Time Data Visualisation

The screenshot shows two windows for real-time data visualization:

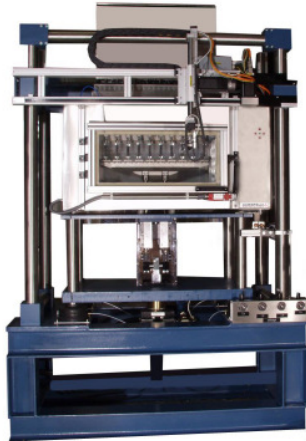
- Diagnosis: Force/Stroke**: A graph showing Force [N] and Stroke [mm] over time [ms]. The force peaks at approximately 16 N around 60 ms, and the stroke reaches about 10 mm.
- Diagnosis: Force/Stroke**: A graph showing Force [N] vs. Stroke [mm]. The data forms a hysteresis loop, indicating energy dissipation during the test cycle.



System Configurations

Hydraulic Drive

1 drive for 10 tensile strip / mini pure shear or 3 pure shear specimen



Signals: Pulse, Triangle,
Saw tooth,
Rectangle,
Arbitrary

Stain Amplitude: 50 mm

Frequencies: 0.1 to 50 Hz

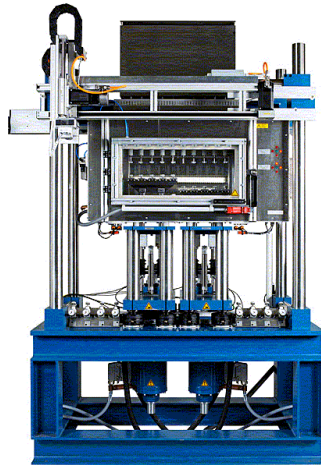
Pre-Load accuracy 1 N

Temperature: -20 °C to +150 °C

Ambient conditions: air, O3, N2

Two Electrical Drives

2 electrical drives each for 5 tensile strip / mini pure shear or 1 pure shear specimen



Signals: Pulse, Triangle,
Saw tooth,
Rectangle,
Arbitrary

Stain Amplitude: 50 mm

Frequencies: 0.1 to 50 Hz

Pre-Load accuracy 1 N

Temperature: -20 °C to +150 °C

Ambient conditions: air, O3, N2

Other configurations and 1 station system refitting are possible

Conclusion

The Tear Analyser represents an instrument, which allows the quantitative reproducible determination of differential crack propagation mechanisms under specific degradation parameters. [1] The possibility of testing up to 10 specimens at a time allows recording a sufficient data base for statistical evaluation in a time efficient manner. More than 20 years of experience and development guarantee a reliable system.



Literature

- [1] Eisele, U., Kelbch, S., Engels, H-W., The Tear Analyzer – A new tool for quantitative Measurements of the dynamic Crack Growth of Elastomers, Kautschuk+Gummi, Kunststoffe 45. Jahrgang, Nr. 12/92
- [2] Sumner, A.J.M., Kelbch, S.A., Eisele, U.G., Crack growth performance of tire compounds, Rubber World, Nov. 1995